



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

649.5010
Job Sheet 186828



Part No: 649.5010

Job Qty: 1 ea

Part Name: Deflector



Part Weight: 0 lbs

Job Created: 11/21/18

Due Date: 12/6/18

Type: SOLD

Status: New

Priority: Medium

Job Tracking No:

Created By: Linda Lacelle

Description:

Note: DWG REV D IPP REV C RQ 13/10/8 VERIFIED BY:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/6/18	12/6/18	0.00	0.00	Start Up Machining-1		DJP 18-11-22
100	Bandsaw	1 pcs	12/6/18	12/6/18	0.00	0.10	Bandsaw1		DJP 18-11-22
110	CNC Vertical Machining	1 pcs	12/6/18	12/6/18	0.00	1.67	HAAS1-1		DJP 18-11-22
120	QC	1 pcs	12/6/18	12/6/18	0.00	0.00	QC2 Machining-1	mm L	DJP 18-11-22
130	QC	1 pcs	12/6/18	12/6/18	0.00	0.00	QC8 Machining-1		DJP 18-11-24
140	Outsource	1 pcs	12/6/18	12/6/18			ATG001-VC	8	QC 18-11-26
150	Packaging	1 pcs	12/6/18	12/6/18	0.00	0.00	Packaging2		DEC 19 2018
160	QC	1 pcs	12/6/18	12/6/18	0.00	0.00	QC5		38 DAS
180	Packaging	1 pcs	12/6/18	12/6/18	0.00	0.00	Packaging3-1		9-89 6
190	QC21-SA	1 Ea	12/6/18	12/6/18	0.00	0.00	QC21		DEC 20 2018

Part Op 100 - Cut Blanks at 40.00"

Descriptions: 110 - 1-Machine per folio FB215 DWG REV: C FOLIO REV: AA 2- deburr and break all sharp edges

120 - QC2- Inspect parts off machine FAI/FAIB

130 - QC8- Inspect parts - second check

140 - Issue P/O to ATG: 10041851 HARD ANODIZE COLOR BLACK, AND PRIME AS PER DWG 649.5000 REV. D

150 - Receive & Inspect for Damage & Mat'l Certs

160 - QC5- Inspect part completeness to step on W/O

180 - Identify as per dwg & Stock Location: _____ ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

190 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity (39.375")	Operation	Container
M7075T6S1.000X1.250	7075 T6 Sheet 1.000X1.250	3.2816 ft (3.2816 ea)	90-Start up Operation	5104631

40" => 3.3333 ft

45 18-11-22

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M7075T6S1.000X1.250	3	12	0

DEC 18 2018

DEC 18 2018

Part Specifications

Specifications could not be found.

Plex 11/21/18 3:07 PM dart.lacelle.linda



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S130772



Part: 649.5010

Job No: 186828

Serial No/Batch: S130772

Revision:

Inspector:

Exp Date:

Instructions:

Date: 11/22/18

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041851**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

PO No: PO041851

PO Date: 11/26/18

Due Date: 12/11/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Attention: Lalande, Marc-Andre

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments: ** Please confirm dates as per line ** :)

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	185269	RBW109-3130-70-101-7	Base -Issue P/O to ATG; PO -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	-	12/4/18	4 pcs	0 pcs	4 pcs	\$11.00/pcs	\$44.00
Line Item Note: ** ASAP **											
2	185760	646.3210	Support Issue P/O to ATG : 1- Hard Anodize Color Black and Prime as per Dwg 646.3200	Firmed	-	12/4/18	10 pcs	0 pcs	10 pcs	\$20.35/pcs	\$203.50
3	186020	649.5010	Deflector Issue P/O to ATG: HARD ANODIZE COLOR BLACK, AND PRIME AS PER DWG 649.5000 REV. D	Firmed	-	12/11/18	1 pcs	0 pcs	1 pcs	\$40.00/pcs	\$40.00
	186828			Firmed	-	12/11/18	1 pcs	0 pcs	1 pcs	\$40.00/pcs	\$40.00
Sub Total:							2	0	2		\$80.00

11/27/2018

PURCHASE ORDER



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041851**

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	186019	649.5214	Bracket Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A- 8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF- 23377 TYPE 1 CLASS N	Firmed	-	12/11/18	4 pcs	0 pcs	4 pcs	\$15.00/pcs	\$60.00
						4 X DEC 17 2018					
5	185271	RBW109- 3130-70- 101-5	Barrel -Issue P/O to ATG; PO -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	-	12/11/18	5 pcs	0 pcs	5 pcs	\$11.00/pcs	\$55.00
						5 X NOV 27 2018					
Grand Total:											\$442.50

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/27/18 12:59 PM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916871

Date: 19-Dec-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
2 ea	Part: 649.5010 Deflector Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Job: 24220	Rev: D	DAS 38 9-89
	PO: PO041851	Line: 3-4	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>DEC 19 2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			

Made in Canada.

